

## TERMS OF LIMITED WARRANTY

### Warranty:

Products manufactured by Five Star Manufacturing are warranted for one year from date of sale to the original consumer against defects in workmanship and materials providing the installation and use of these products are in accordance with the manufacturer's instructions and applications. The manufacturer's only obligation shall be to repair or replace at manufacturer's option the product provided it is returned transportation prepaid to the factory within one year from date of sale to original consumer. Defects or failures due to normal wear, incorrect installation, improper voltage, improper usage, improper alterations, or handling, accident, misuse, abuse, neglect, mishandling, misapplication, improper or extraordinary use, inconsistent use with any instruction or recommendation issued by the manufacturer or by any other condition beyond our control, as to any and all of which the manufacturer will be the sole judge, are specifically excluded from this warranty. This may also have implied warranty rights which vary from state to state. No other liability of any kind, arising from the use of the product, whether defective or not, is assumed.

The foregoing limited warranty is exclusive and in lieu of all other warranties, whether written or oral, expressed, implied, or statutory.

No implied warranty of merchantability or fitness for a particular purpose shall apply. The limited warranty contained herein does not extend to incidental or consequential damages resulting from the use of this product, or arising out of a breach of this warranty.

### Replacement and Repair Policy

- 1) In returning heater for replacement or repair, include all the information possible as to what may have caused the trouble. Check the extension cord. In some cases it has been faulty. All returned heaters must be labeled and identified with warranty tags
- 2) Service charges will be made on units which:
  - A) Were burned in air (operated without heating element being immersed in water or coolant).
  - B) Failed due to restricted circulation, improper installation, air pockets in hose lines, or dirty cooling system.
  - C) Are damaged through no fault of the manufacturer.
  - D) Failed due to installation on other than recommended vehicles.
  - E) Are not defective.
- 3) Five Star Manufacturing cannot and does not refund labor
- 4) Before returning any item to Five Star, obtain RGA # from the company.

### Important...Caution

To obtain satisfactory results from your external type engine heater, please read the following information carefully.

Do not use a Kat's engine heater when using a 100% solution of anti-freeze.

After the heater has been installed according to instructions, have your service station or garage check your anti-freeze solution. On permanent type ante-freeze, a solution too strong as well as too weak will freeze. If your coolant freezes or congeals, it will stop the flow of liquid through the heater housing and hoses and cause the heater to burn out. Our heater guarantee is void when this happens or when there is evidence of inadequate coolant.

To obtain maximum protection from freezing, consult your antifreeze manufacturer's recommendations.

Five Star manufacturing reserves the right to make any changes to the design or appearance it deems necessary to any of its products at anytime without notification, and these changes will not obligate Five Star to replace or change any previously manufactured products.

## INSTALLATION INSTRUCTIONS FOR CARTRIDGE HEATERS

### Warning

This heater must be installed before energizing. The surface of this heater will get extremely hot within seconds of being plugged in. If touched the heater could cause personal injury and or product damage.

### Caution

Make sure that the cord is fastened to the existing wiring in the engine compartment to ensure that the cords are free from hot or moving parts.

### Installation Procedures

- 1) Locate cartridge hole on the engine block.
- 2) Clean cartridge hole of all debris. Use compressed air.
- 3) Attach cord to heater.
- 4) Install heater into the hole. Rotate the clip on the cord to the proper position to secure the heater and cord to the engine block and heater.
- 5) Route the cord through the grill, using cable ties to prevent the cord from getting in contact with any hot or moving parts.

Five Star Manufacturing  
1004 Central Ave  
Springfield, TN 37172  
1-888-872-7278